



DRG. NO		CO-ORDINATED BY	DATE	REVISION COLUMN	REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	SCALE	DATE	INSTITUTE FOR PLASMA RESEARCH
0.025 - 1.8		1.6 - 8	8 - 25	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	0.025 - 1.8	INSTITUTE FOR PLASMA RESEARCH
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS		UP TO 6-30	30-120	120-315	315-630	630-1260	1260-3150	3150-6300	6300-12600	12600-31500	31500-63000	63000-126000	INSTITUTE FOR PLASMA RESEARCH
LENGTH IN mm OF SHORTER SIDE OF ANGLES		UP TO 10	10-50	50-120	120-250	250-500	500-1000	1000-2000	2000-4000	4000-8000	8000-16000	16000-32000	INSTITUTE FOR PLASMA RESEARCH
OR		UP TO 10	10-50	50-120	120-250	250-500	500-1000	1000-2000	2000-4000	4000-8000	8000-16000	16000-32000	INSTITUTE FOR PLASMA RESEARCH
DIA		UP TO 10	10-50	50-120	120-250	250-500	500-1000	1000-2000	2000-4000	4000-8000	8000-16000	16000-32000	INSTITUTE FOR PLASMA RESEARCH
2.1"		2.1"	2.1"	2.1"	2.1"	2.1"	2.1"	2.1"	2.1"	2.1"	2.1"	2.1"	INSTITUTE FOR PLASMA RESEARCH
REF. DRG. NO.		REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	REF. DRG. NO.	INSTITUTE FOR PLASMA RESEARCH
APPROVED		APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	APPROVED	INSTITUTE FOR PLASMA RESEARCH
SHEET		SHEET	SHEET	SHEET	SHEET	SHEET	SHEET	SHEET	SHEET	SHEET	SHEET	SHEET	INSTITUTE FOR PLASMA RESEARCH
02 OF 06		02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	02 OF 06	INSTITUTE FOR PLASMA RESEARCH